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[CHECK SPD TEACH S When this is pressed on its own, the manual speed is changed The operating speed of the robot during manual operation is selected. Each time it is pressed, one of the 1 to 5 operating speeds selected (the higher the number, the faster the speed) Furthermore, the following function is provided as well.

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*Welding, Handling Robot, Welding Torch - OTC DAIHEN Asia*

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Like many other new technologies which have since been seized and exploited by others, the industrial robot is a British invention. In 1957, a patent was produced by a British inventor, Cyril Walter Kenward, and later it became crucial to the future of robotics. For across the Atlantic two robot builders, Unimation and AMF, both infringed this patent and ultimately a cash settlement was made to Kenward. The owner of Unimation Inc. was Joseph Engelberger, an entrepreneur and avid reader of Isaac Asimov, the writer who helped to create the image of the benevolent robot. It is claimed that Engelberger's journey of fame down the road which led to him being hailed as the 'father of robotics' can be traced to the day that he met George C. Devol at a cocktail party. Devol was an inventor with an impressive list of patents to his name in the electronics field. One of Devol's patent

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applications referred to a Programmed Transfer Article. Devol's patent was issued in 1961 as US Patent 2,988,237, and this formed the basis of the Unimate robot which first saw the light of day in 1960. The first Unimate was sold to Ford Motor Company which used it to tend a die-casting machine. It is perhaps ironic that the first robot was used by a company which refused to recognise the machine as a robot, preferring instead to call it a Universal Transfer Device.

This research report brings together present trends in advanced welding robots, robotic welding, artificial intelligent and automatic welding. It includes important technical subjects on welding robots such as intelligent technologies and systems, and design and analysis. Modeling, identification and control of the welding process are presented, as well as knowledge-based systems for welding and tele-robotic welding. Other topics covered are sensing and data fusion, computer vision and virtual-reality applications of the welding process. An overview of intelligent and flexible manufacturing systems is given in addition to artificial intelligent technologies for industrial processes.

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